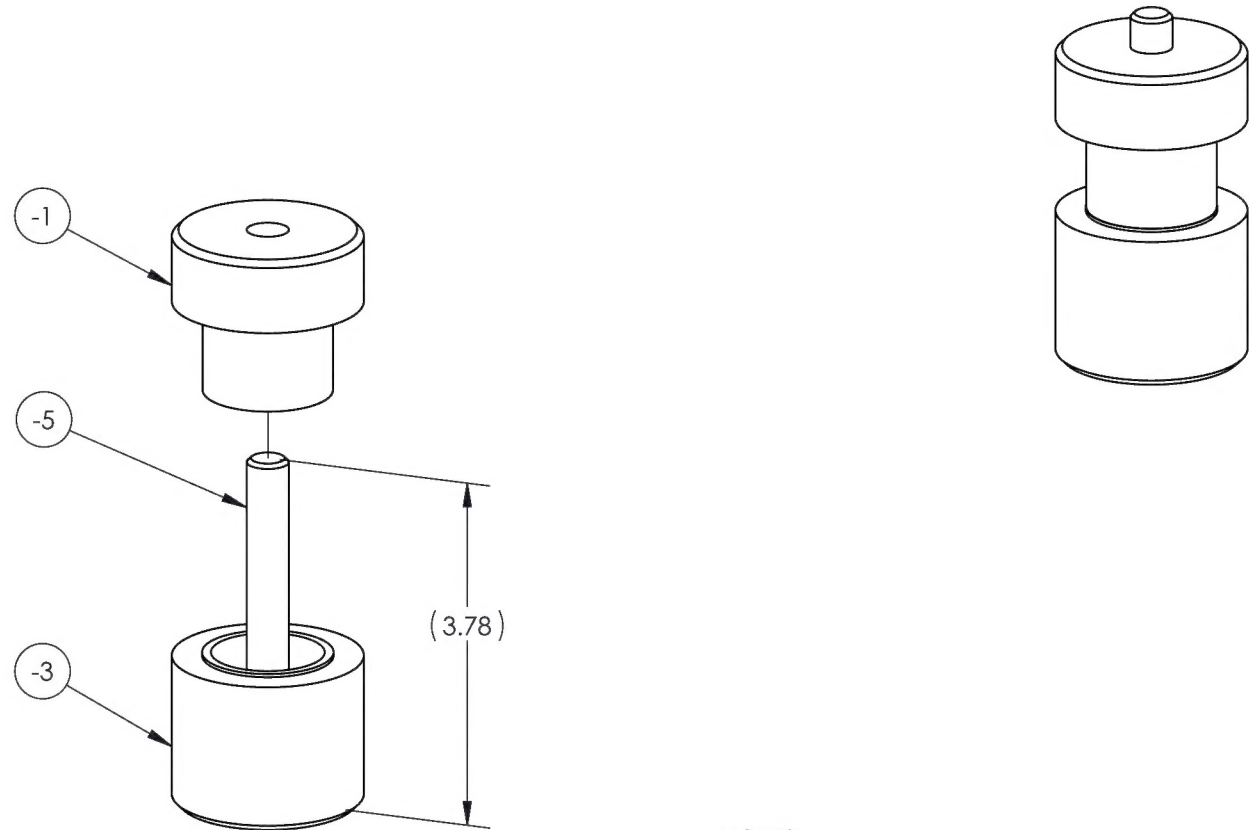


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	3/31/2015		



NOTES:

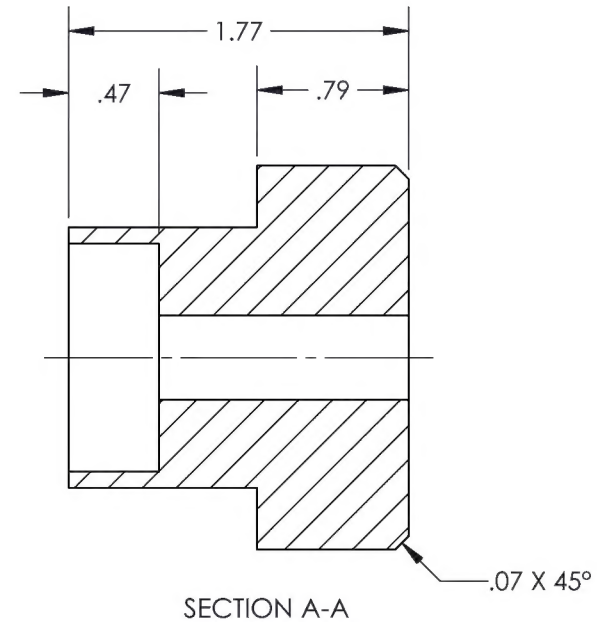
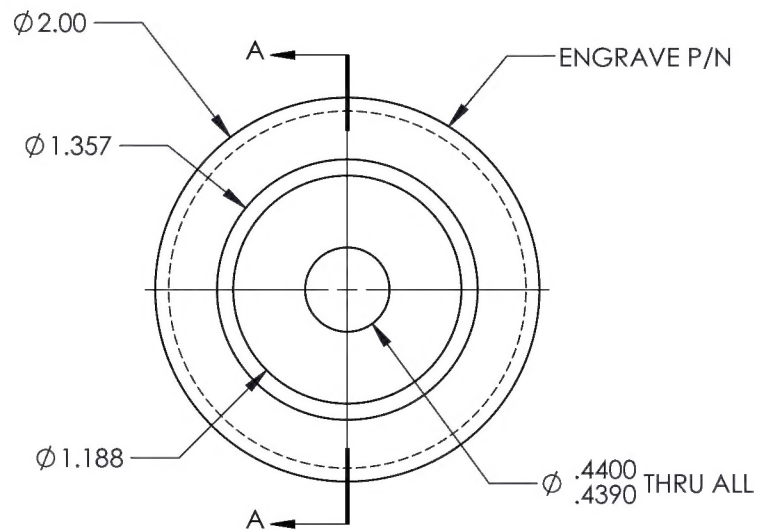
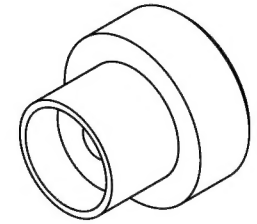
1. REF. AGUSTA T/N: 895-3101-34-101.
2. PART OF KIT RBW895-3101-31-107.

DART AEROSPACE	
TITLE BEARING POSITIONING TOOL	
DWG NO. RBW895-3101-34-101	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: DUERFELDT APPROVED <i>J Gilbert</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109E/AW119
SCALE 1:2	DATE 3/4/2015
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PLUG	4140/4142		2
			-3	1	BASE	4140/4142		3
			-5	1	PIN	STEEL	Ø7/16 X 4 {MCMASTER-CARR #98381A683} MODIFIED	4

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

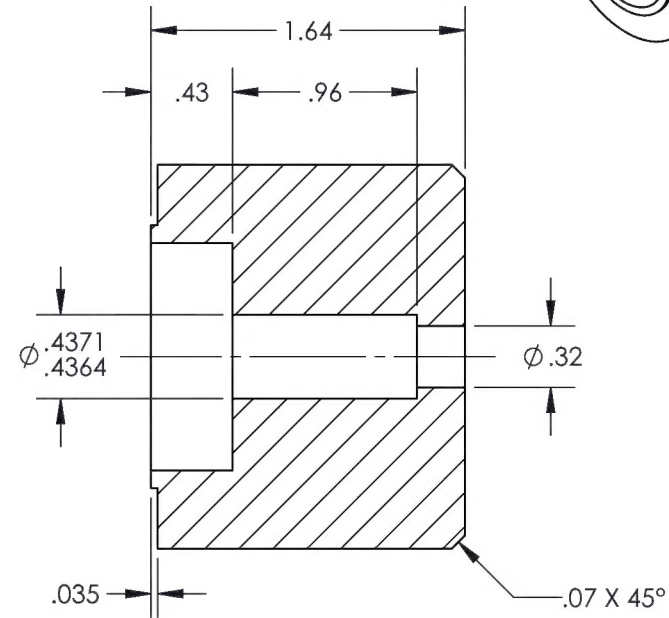
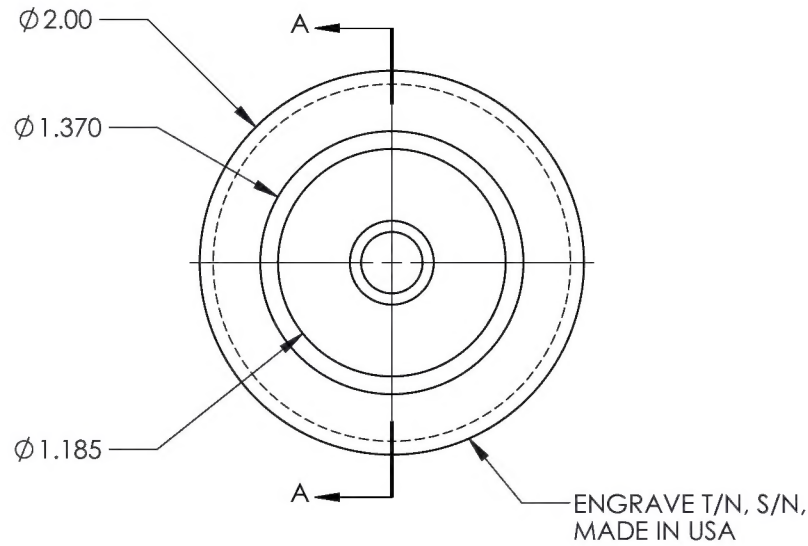


(-1)
PLUG

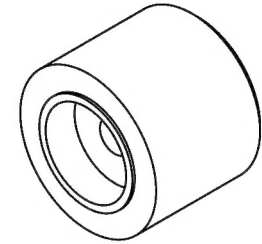
DART AEROSPACE	
TITLE BEARING POSITIONING TOOL	
DWG NO. RBW895-3101-34-101-1	REV 1
MAT'L 4140/4142	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT RC 50-55
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW109E/AW119
SCALE 1:1	DATE 3/4/2015
SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION A-A



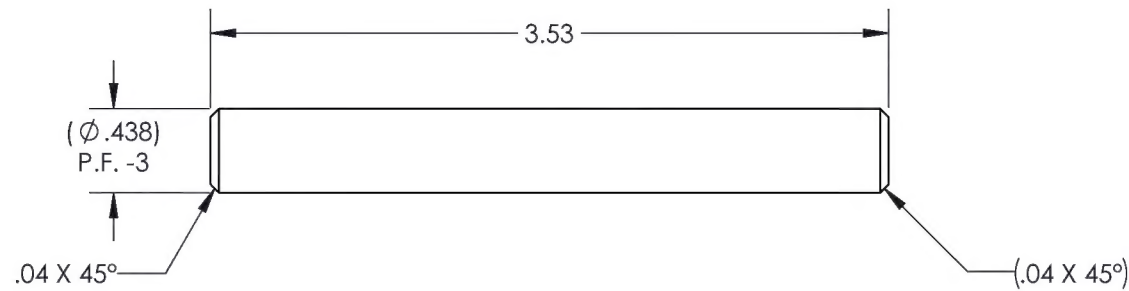
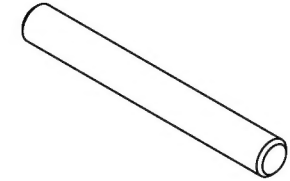
(-3)

BASE

DART AEROSPACE	
TITLE BEARING POSITIONING TOOL	
DWG NO. RBW895-3101-34-101-3	REV 1
MAT'L 4140/4142	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J. Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT RC 50-55
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW109E/AW119
SCALE 1:1	DATE 3/4/2015
SHEET 3 OF 4	

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED



⑤

PIN

DART AEROSPACE	
TITLE BEARING POSITIONING TOOL	
DWG NO. RBW895-3101-34-101-5	REV 1
MAT'L STEEL	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	BLACK OXIDE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109E/AW119
SCALE 1:1	DATE 3/4/2015
SHEET 4 OF 4	